

## Camshaft Tightening Procedure

93077800	MAKE	ENGINE	CAMSHAFT PINION TIGHTENING	CAMSHAFT BEARING TIGHTENING
Kilos	FIAT	XUD9TE(D8B)	4.5 Kpm	2 Kpm
	FIAT (COMERCIAL)	D8B-D9B-DHX-DW8-WJZ	4.5 Kpm	2 Kpm
Libras	FIAT	XUD9TE(D8B)	33 lbft	15 lbft
	FIAT (COMERCIAL)	D8B-D9B-DHX-DW8-WJZ	33 lbft	15 lbft